Core Alignment Fusion splicer 905+ kit



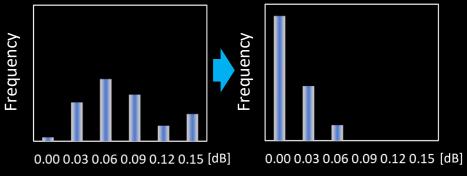


Active Fusion Control Technology



1. Active Fusion control by cleave condition

One of main causes of high splice loss is bad cleave end face. The 90S+ analyzes the condition of both L and R cleave end faces and performs optimal fusion control. This new technology improves splice loss significantly and reduces the risk of re-installation.



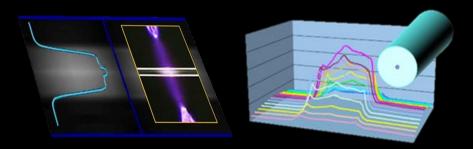
Splice loss with large cleave angle : $3 < 6 \le 5$ degree



*G.652 splicing result measured with a cut-back method. The splicing result changes depending on the fiber type and fiber characteristics.

2. Active Fusion control by fiber brightness

Fusion is easily affected by changes in the environment. The 90S+ uses real-time fusion parameter control by analyzing the fiber's brightness intensity during fusion. It contributes to stable, reduced splice loss.



3. Active Fusion control by fiber discrimination

Adequate splice parameters may differ depending on fiber type. The 90S+ automatically applies the optimum splice parameters depending on the fiber type.



Left:G.652-Right:G.651

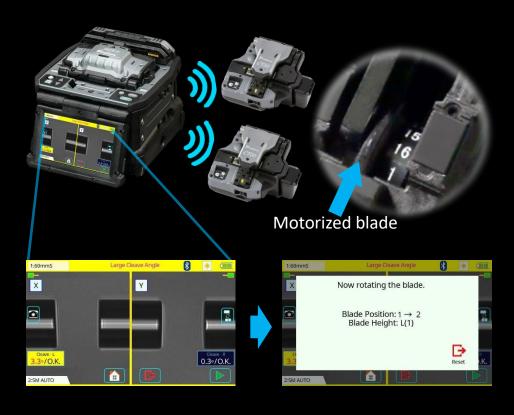
Left:G.652-Right:G.657

Active Blade Management Technology



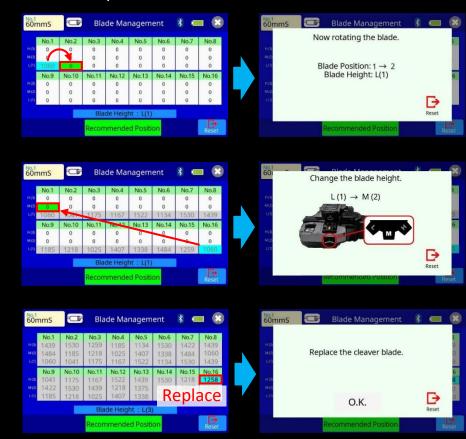
1. Active Blade rotation by motor

The 90S+ and CT50 fiber cleaver are enabled with wireless data connectivity. This capability allows automatic cleaver blade rotation when the 90S+ judges the blade is worn. The 90S+ can connect to two CT50s simultaneously.



2. Active Blade life management

The 90S+ displays the remaining blade life and informs the user when a blade height change, position change, or new blade is required.



Enhanced Splice Quality

The below graphs show the number of cleaves on the horizontal line with frequency of large cleave angle, bad cleave shape and no cleave at all. When the frequency of large cleave angle increases, **Active Blade** Management Technology can detect this increasing ratio point and rotate the blade position automatically. **Active Blade** Management Technology significantly reduces frequency of large cleave angles occurring but even when it does occur **Active Fusion** Control Technology can reduce high splice loss by precise fusion control.

The 90S+ can minimize the occurrence of high splice loss and contribute to reduce the risk of re-Installation by using these 2 key technologies together.

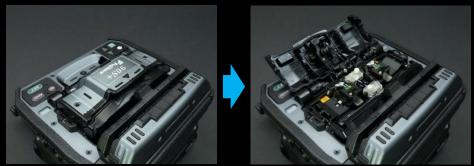


Example of cleave failure frequency

Operation Time Reduction

1. Automatic Open-Close Wind protectors

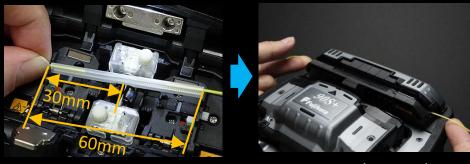
The faster automated features of the 90S+ reduce installation times. With this splicer, an operator can complete the entire splice process from splicing to heating without touching the 90S+ and only moving the fiber.



Automatic Open-Close wind protectors

2. Operation time reduction

The shape of the sheath clamp is optimized for 60mm length protection sleeves. The length from splice point to the edge of the sheath clamp is 30mm. Therefore, it is easy to center the protection sleeve over the splice by using your fingers to reference the splice point.

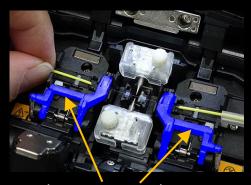


Easy centering

Automatic heater clamp

3. Fiber retention clamp

The fiber retention clamps support the automated operations. When the sheath clamps open automatically after splicing, the fiber retention clamps gently hold the spliced fiber to keep it from flying out. The retention clamps release when the fiber is lifted by the operator.



Fiber retention clamps

4. Operation time reduction

These functions enable the 90S+ to reduce operation time by 50% over the previous model.



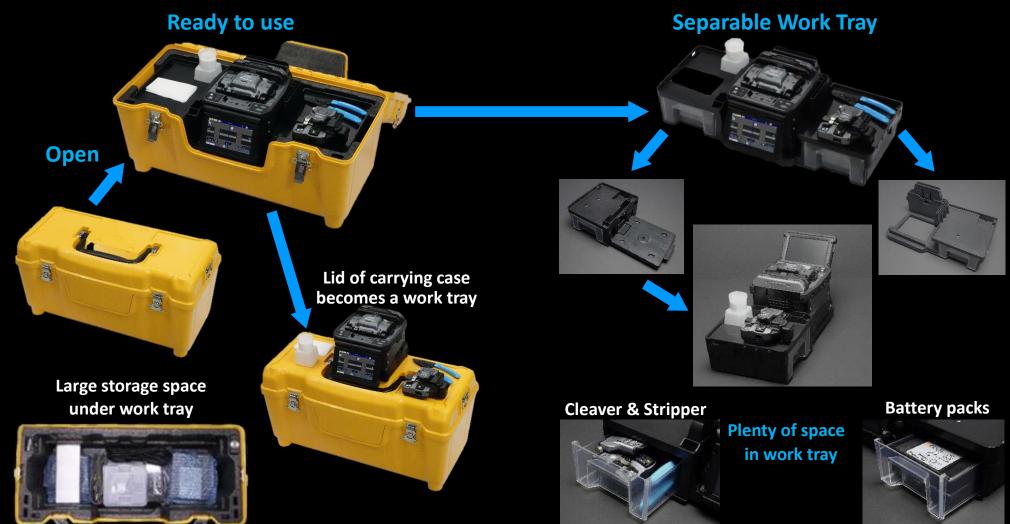
User Friendly

1. Carrying Case

There are multiple ways to utilize the 90S carrying case. The 90S+ is ready to use just by opening the case, but it is also possible to use the 90S+ on top of the carrying case or only with the work tray depending on the work environment.

2. Work Tray

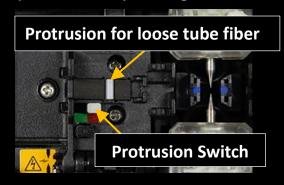
The newly designed work tray has many functions. There are two drawers for storage which are large enough to store tools or battery packs. Also, the work tray can be divided in two, so it is configurable to fit your work space.

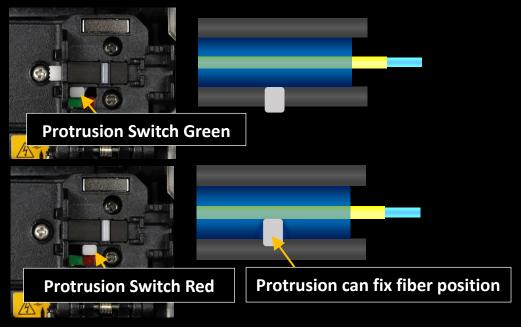


User Friendly

3. Loose tube Compatibility

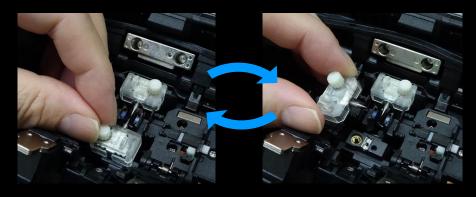
The sheath clamp of the 90S+ is compatible with loose tube fiber. The Protrusion part on of the sheath clamp for loose tube fiber engages or retracts by simply changing the switch position with your finger.



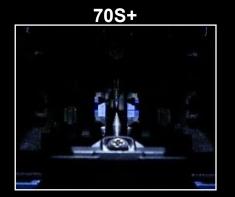


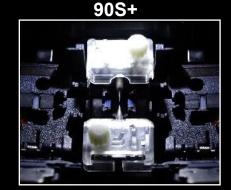
4. Tool-less Electrodes and illumination

The 90S+ electrodes come as an "assy" including the fixing screw. You can rotate the screw by hand without tools, enabling easy electrode replacement.



The transparent electrode covers support wider illumination of the v-groove. As the sheath clamp opens on the opposite side of the illumination lamp, the sheath clamp area is illuminated without shadow.





Wider Illumination range

Standard Package

90S+ Standard Package

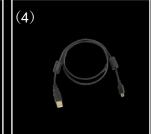








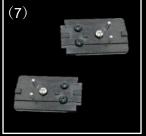








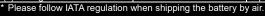










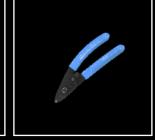










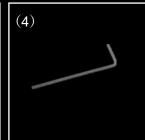












Specifications



90S+ Specifications

Fiber alignment method Active core alignment Fiber count can be spliced Fiber type Single index optical fiber Applicable Fiber type Single mode optical fiber Multi mode optical fiber Applicable Calading dia. 80 to 150µm Coating dia: Max. 3000µm Coating dia: Max. 30	Item Specification				
Applicable Fiber type					
Applicable Floer type Multi mode optical fiber	Fiber count can be spliced		Single fiber		
Applicable Cladding dia.	Applicable	Fiber type			
Applicable Sheath clamp Coating dia. : Max. 3000µm					
Cleave length . 5 to 1 f8mm *1		Cladding dia.			
TiU-T G.652 : Avg. 0.02dB TIU-T G.652 : Avg. 0.02dB TIU-T G.653 : Avg. 0.04dB TIU-T G.655 : Avg. 0.04dB TIU-T G.657 : Avg. 0.02dB Splice time *3		Sheath clamp			
Fiber splice Splice loss "2	coating				
Fiber splice Performance Splice loss *2 ITU-T G.853 : Avg. 0.04dB ITU-T G.855 : Avg. 0.04dB ITU-T G.855 : Avg. 0.04dB ITU-T G.855 : Avg. 0.02dB Splice time *3 SM FAST mode : Avg. 7 to 9sec. AUTO mode : Avg. 14 to 16sec. AUTO mode : Avg. 15 to 16sec. AUTO mode : Avg. 15 to 16sec. AUTO mode : Avg. 15 to 16sec. AUTO mode : Avg. 13 to 16sec. AUTO mode : Avg. 14 to 16sec. AUTO mode :					
Fiber splice Splice ITU-T G.654 : Avg. 0.04dB ITU-T G.657 : Avg. 0.04dB ITU-T G.657 : Avg. 0.02dB Splice time *3 Splice time *3 AUTO mode : Avg. 7 to 9sec. AUTO mode : Avg. 7 to 9sec. AUTO mode : Avg. 14 to 15sec. Splice tength Auto mode : Avg. 14 to 15sec. Splice tength Max. 66mm Sleeve Sleeve tength Max. 66mm Sleeve Sleeve tength Max. 66mm Sleeve Sleeve tength Max. 60mm before shrinking Sleeve tength Sleeve ten					
Performance	Fiber splice	Splice loss *2			
Splice time "3					
Applicable Sieve type			ITU-T G.657 : Avg. 0.02dB		
Applicable Sieve type		Colina tima *2	SM FAST mode : Avg. 7 to 9sec.		
Sieeve length			AUTO mode: Avg. 14 to 16sec.		
Sleeve Sleeve dia. Max. 6.0mm before shrinking					
Sleeve heat performance			Max. 66mm		
Derformance		Sleeve dia.	Max. 6.0mm before shrinking		
Piber tensile test force		Heat time *4			
Approx. 5000 splices					
Dimensions W Approx.170mm without projection					
Dimensions D	Electrode life 5	Dimensions W			
Dimensions H Approx.150mm without projection Weight Approx.2.8kg including battery Operate : 10 to 50 degreeC Storage : -40 to 80 degreeC Storage : -40 to 80 degreeC Operate : 0 to 95%RH non-condensing Storage : 0 to 95%RH non-condensing Altitude Max. 5000m Altitude Max. 5000m Altitude Act 100 to 240V, 50/60Hz, Max. 1.5A Type Rechargeable Lithium Ion Output Approx. DC14.4V, 6380mAh Capacity *6 Approx. 300 splice and heat cycles Temperature Recharge : 0 to 40 degreeC Storage : 20 to 30 degreeC Battery life *7 Approx. 500 recharge cycles LCD monitor TFT 4.9 inches with touch screen Magnification V-grooves LED lamp PC USB2.0 Mini B type External LED lamp Approx. DC5V, 500mA Ribbon Stripper DC12V, Max. 1A Wireless *8 Bluetooth 4.1 LE Splice mode Heat mode Splice modes Heat mode Splice modes Splice image 100 images Splice mode Heater lidi : open and close Reference guide Video and PDF file stored in splicer Easy sleeve positioning clamp Easy sleeve positioning clamp Damp D	Physical				
Weight					
Environmental condition	ассоприон				
Storage : -40 to 80 degreeC			Operate : -10 to 50 degreeC		
Altitude	English and a tel	remperature			
Altitude		Humidity			
AC adaptor	Condition	,			
Type					
Dutput	AC adaptor				
Capacity *6					
Temperature					
Storage : -20 to 30 degreeC	Battery pack		Recharge: 0 to 40 degreeC		
Battery life *7		Temperature	Storage: -20 to 30 degreeC		
Display					
Magnification 200 to 320x	6.		TFT 4.9 inches with touch screen		
PC	Display	Magnification			
External LED lamp Approx. DC5V, 500mA	Illumination				
LED lamp			USB2.0 Mini B type		
Ribbon Stripper			USB2.0 A type		
Ribbon Stripper	Interface	LED lamp			
Wireless *8 Bluetooth 4.1 LE		Ribbon Stripper			
Splice mode					
Data storage					
Splice result 20000 splices					
Splice image 100 images 1/4-20 INC Splice mode selected using fiber type analysis Fusion power calibration Other features Automatic functions Fusion power calibration Wind protector : open and close Sheath clamp : open Heater lid : open and close Heater clamp : open and close Heater clamp : open and close Heater clamp : open and close Heater lamp : open and close Heater lamp : open and close Heater lamp : open and close Heater clamp : open and close	Data storage				
Screw hole for tripod Automatic Fusion power calibration					
Other features Automatic functions Other features Reference guide Sheath clamp : open and close Reference guide Sheath clamp : open and close Reference guide Sheath clamp : open and close Reference guide Sheath clamp : open and close Reference guide Sheath clamp Easy sleeve positioning clamp					
Other features Reference guide Reference guide Sheath clamp Sheath clamp Sheath clamp Sheath clamp Fusion power calibration Wind protector : open and close Sheath clamp : open Heater lid : open and close Heater clamp : open and close Video and PDF file stored in splicer Sheath clamp Easy sleeve positioning clamp					
Automatic functions Other features Reference guide Sheath clamp Reference guide Sheath clamp Fusion power calibration Wind protector : open and close Sheath clamp : open Heater lid : open and close Heater clamp : open and close Video and PDF file stored in splicer Sheath clamp Easy sleeve positioning clamp			using fiber type analysis		
Other features Mind protector: open and close			Fusion power calibration		
Other features Sheath clamp : open Heater lid : open and close Heater clamp : open and close Heater clamp : open and close Video and PDF file stored in splicer Sheath clamp Easy sleeve positioning clamp					
Heater clamp : open and close		Tanolions	Sheath clamp : open		
Reference guide Video and PDF file stored in splicer Sheath clamp Easy sleeve positioning clamp	features		Heater lid : open and close		
Sheath clamp Easy sleeve positioning clamp					
Sheath clamp Easy sleeve positioning clamp Electrode Replaceable without tool			Video and PDF file stored in splicer		
Electrode Replaceable without tool			Easy sleeve positioning clamp		
		Electrode	Replaceable without tool		

90S+ Options

Item	Model	Remark	
Fiber holder	FH-70-200	200µm coating diameter	
	FH-70-250	250µm coating diameter	
	FH-70-900	900µm coating diameter	
	FH-FC-20	900µm in 2mm diameter cable	
	FH-FC-30	900μm in 3mm diameter cable	
DC Adapter	DCA-03	Connect AC adapter not through battery	
DC power cord	DCC-20	Car cigar socket to BTR-15/DCA-03	
	DCC-21	Car battery to BTR-15/DCA-03	
Transfer Clamp	CLAMP-DC-12	Transferring drop cable on work tray	
J-Plate	JP-10	Attaching to splicer, not to work tray	
J-Plate	JP-10-FC	JP-10 with fiber clamps	
Protection sleeve	FP-03	60mm, Max. 900µm coating diameter	
	FP-03(L=40)	40mm, Max. 900µm coating diameter	
	FP-03M	FP-03 with non-magnetic material	

- *1 Cleave length range depending on fiber type
 5 to 16mm: 125µm cladding dia. and 250µm coating dia.
 10 to 16mm: 125µm cladding dia. and 400 or 900µm coating dia.
 - 5 to 10mm: 80μm cladding dia. and 160μm coating dia.
- 5 to 16mm: 150μm cladding dia. and 250μm coating dia.

 *2 Measured with a cut-back method relevant to ITU-T and IEC standard after splicing Fujikura identical fibers. The average splice loss changes depending on the environmental condition and
- *3 Measured at room temperature. The definition of splice time is from the fiber image appearing on LCD monitor to the estimated loss displayed. The average splice time changes depending
- on the environmental conditions, fiber type, and fiber characteristics.

 *4 Measured at room temperature with the AC adapter. The heat time is defined from the start beep sound to the finish beep sound. The average heat time changes depending on the environmental conditions, sleeve type and battery pack condition.
- *5 The electrode life changes depending on the environmental conditions, fiber type and splice
- *6 Test condition
- (1) Splice and heat time: 1 minute cycle
- (2) Using the splicer power save settings
- (3) Using a not degraded battery
- (4) At room temperature
- The battery capacity changes when testing with different conditions from the above.
- *7 The battery capacity decreases to a half after approx. 500 discharge and recharge cycles, The battery life is shortened further when using outside of the storage temperature range, operating temperature range, if completely discharged by storing for a long time without recharging.
- *8 Bluetooth® mark and logos are the registered trademarks of Bluetooth SIG, Inc.

Specifications



CT50 Specifications

Item Specification				
	Ethan toma	Single mode optical fiber		
Applicable	Fiber type	Multi mode optical fiber		
fiber	Fiber count	Up to 16 fiber ribbon		
	Cladding dia.	Approx. 125µm		
	Fiber cetting	AD-10-M24: Max. 900µm coating		
Applicable	Fiber setting	diameter		
coating	plate	AD-50: Max. 3mm coating diameter		
	Fiber holder	Coating shape. : Refer to splicer options		
		AD-10-M24 : 5 to 20mm *1		
	Fiber setting	AD-50 *C.D.: coating diameter		
Cleave length	plate	C.D. = 250µm or less : 5 to 20mm *1		
Cleave length	plate	250μm < C.D. < =900μm : 10 to 20mm		
		900μm < C.D. < =3mm : 14 to 20mm		
	Fiber holder	Approx. 10mm		
Cleave angle *2	Single fiber	Avg. 0.3 to 0.9 degrees		
Cleave arigie 2	Fiber ribbon	Avg. 0.3 to 1.2 degrees		
Blade life *3		Approx. 60000 fiber cleaves		
	Dimensions W	Approx. 117mm without projection *4		
Physical	Dimensions D	Approx. 94mm without projection *4		
description	Dimensions H	Approx. 59mm without projection *4		
description	Weight	Approx. 306g		
		including battery and AD-10-M24		
	Temperature	Operate: -10 to 50 degreeC		
Environmental condition		Storage: -40 to 80 degreeC		
	Humidity	Operate: 0 to 95%RH non-condensing		
		Storage: 0 to 95%RH non-condensing		
Battery		2 pieces of LR03, AAA dry battery		
Wireless interface *5		Bluetooth 4.1 LE		
Screw hole for tripod		1/4-20UNC		
Other features	Blade rotation	Motorized rotation		
		Manual rotation dial		
	Replaceable	Blade		
	parts	Clamp arm		

CT50 Options

Item	Model	Remark	
Fiber Setting Plate	AD-50	Optional fiber setting plate	
Blade	CB-08	Blade for replacement	
Clamp Arm	ARM-CT50-01	Clamp arm with anvil for replacement	
Fiber Scrap Collector	FDB-05	Spare scrap collector	
Side cover	SC-CT50-01	Side cover instead of scrap collector	
	SPA-CT08-10	Cleave length 10mm	
Spacer	SPA-CT08-09	Cleave length 9mm	
	SPA-CT08-08	Cleave length 8mm	

Notes

- *1 When the cleave length is less than 10mm, the coating diameter should be 250µm or less. Also, a blade height adjustment is required before cleaving. The average cleave angle is worse than the specification when the cleave length is less than 10mm.
- *2 Measured with an interferometer at room temperature, not with a splicer. A new blade was used to cleave both the single fibers and ribbon fibers. The average cleave angle changes depending on the environmental conditions, blade condition, operating method, and cleanliness.
- *3 The blade life changes depending on the environmental conditions, operating method, and the fiber type cleaved.
- *4 Measured in a condition when closing the lever.
- *5 Bluetooth® mark and logos are the registered trademarks of Bluetooth SIG, Inc.



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